

ROBOTICS

Product manual, spare parts

IRB 6790



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Product manual, spare parts

IRB 6790 - 235/2.65

IRB 6790 - 205/2.80

IRC5, OmniCore

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Revision: N

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Keep for future reference.

Additional copies of this manual may be obtained from ABB.

Original instructions.

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Overview of this manual

About this manual

This manual contains spare parts for:

- IRB 6790

Usage

This manual shall be used as a complement to the product manual for IRB 6790 during:

- maintenance work
- repair work.

Who should read this manual?

This manual is intended for:

- maintenance personnel
- repair personnel.

Prerequisites

A maintenance/repair/installation personnel working with an ABB Robot must:

- be trained by ABB and have the required knowledge of mechanical and electrical installation/repair/maintenance work.

References

Reference	Document ID
<i>Product manual - IRB 6790 Foundry Prime</i>	<i>3HAC063331-001</i>
<i>Technical reference manual - Lubrication in gearboxes</i>	<i>3HAC042927-001</i>
<i>Description and installation information - Manipulator harness - IRB 6790</i>	<i>9AKK108470A2987-001</i>

Revisions

Revision	Description
A	First edition
B	Published in release R19D. The following updates are made in this revision: <ul style="list-style-type: none">• Corrected the spare part number for the axis-2 motor.
C	Published in release R20A. The following updates are made in this revision: <ul style="list-style-type: none">• Corrected spare part numbers:<ul style="list-style-type: none">- o-rings on motor connection boxes and motor covers- cable guide on upper arm
D	Published in release R21C. The following updates are made in this revision: <ul style="list-style-type: none">• New spare part numbers due to updated coating.• Activator number 3HAC064686-001 is changed to 3HAC073342-001.• Consumable and wear parts added.• Desiccant bag added as spare part.
E	Published in release R22B. The following updates are made in this revision: <ul style="list-style-type: none">• O-rings with article number added for magnetic plugs G$\frac{1}{2}$ and G$\frac{1}{4}$.

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Revision	Description
F	Published in release R22D. The following updates are made in this revision: <ul style="list-style-type: none">• Corrected spare part number.• Change harness 3HAC061214-004 to -001 and remove text for the screw.• New design on link ear bearings• Illustration and partslist changed for balancing piston set.
G	Published in release R23A. The following updates are made in this revision: <ul style="list-style-type: none">• Updated the article number for Touch up paint kit
H	Published in release R23B. The following updates are made in this revision: <ul style="list-style-type: none">• Updated the spare parts list with velcro strap.• Updated the spare parts list with gasket.
J	Published in release R23C. The following updates are made in this revision: <ul style="list-style-type: none">• Corrected the spare parts list and duplicates of SMB-gasket cover.
K	Published in release R24B. The following updates are made in this revision: <ul style="list-style-type: none">• Added information for the OmniCore robot controller.• Added section Air hose & connectors for the overpressure unit.
L	Published in release R24D. The following updates are made in this revision: <ul style="list-style-type: none">• Added a washer for the wrist.• Added Air hose & connectors for the new overpressure unit. Also added interface plate and adapter for the old overpressure unit.
M	The following updates are made in this revision: <ul style="list-style-type: none">• Updated spare part number for axis 1-6 cable harness.
N	Published in release R25A. The following updates are made in this revision: <ul style="list-style-type: none">• Updated the maintenance kit for the balancing device link ear.• Removed dimension specifications for all stainless steel fasteners.

Product documentation

Categories for user documentation from ABB Robotics

The user documentation from ABB Robotics is divided into a number of categories. This listing is based on the type of information in the documents, regardless of whether the products are standard or optional.



Tip

All documents can be found via myABB Business Portal, www.abb.com/myABB.

Product manuals

Manipulators, controllers, DressPack, and most other hardware is delivered with a **Product manual** that generally contains:

- Safety information.
- Installation and commissioning (descriptions of mechanical installation or electrical connections).
- Maintenance (descriptions of all required preventive maintenance procedures including intervals and expected life time of parts).
- Repair (descriptions of all recommended repair procedures including spare parts).
- Calibration.
- Troubleshooting.
- Decommissioning.
- Reference information (safety standards, unit conversions, screw joints, lists of tools).
- Spare parts list with corresponding figures (or references to separate spare parts lists).
- References to circuit diagrams.

Technical reference manuals

The technical reference manuals describe reference information for robotics products, for example lubrication, the RAPID language, and system parameters.

Application manuals

Specific applications (for example software or hardware options) are described in **Application manuals**. An application manual can describe one or several applications.

An application manual generally contains information about:

- The purpose of the application (what it does and when it is useful).
- What is included (for example cables, I/O boards, RAPID instructions, system parameters, software).
- How to install included or required hardware.
- How to use the application.

Continues on next page

- Examples of how to use the application.

Operating manuals

The operating manuals describe hands-on handling of the products. The manuals are aimed at those having first-hand operational contact with the product, that is production cell operators, programmers, and troubleshooters.

1 Definition of spare part levels

Spare part level

ABB spare parts are categorized into three levels, L1, L2 and L3. Always check the part level before conducting a service work on a spare part.

- L1 spare parts

The L1 parts can be replaced in the field. The maintenance and replacement instructions given in the related product manuals must be strictly followed. If there are any problems, contact your local ABB for support.

- L2 spare parts

To replace the L2 parts require specialized training and might need special tools. Only ABB field service personnel or qualified personnel trained by ABB can replace L2 parts.

- L3 spare parts

L3 spare parts shall only be replaced or repaired by qualified ABB service technician with knowledge of the application due to reduce risk of injury or damage to equipment. Improper installation may void warranty.

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2 Spare parts - Electrical parts

Cable harness



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Spare part	Article number	Note	Level
Manipulator harness, axis 1-6	3HAC090903-001		L2

Spare part compatibility

The cable harness 3HAC090903-001 is the recommended spare part and is compatible with the previous harness, with some minor adaptations that are required at exchange. See document *Description and installation information - Manipulator harness - IRB 6790* in ABB Library for more information about how to exchange the cable harness. See [References on page 7](#) for document number.

Identification

Identify which cable harness is installed, by the article number. The number is found either at the connector R1.MP on the cable harness or in WebConfig.

New cable harness (introduced in 2025): 3HAC090903-001

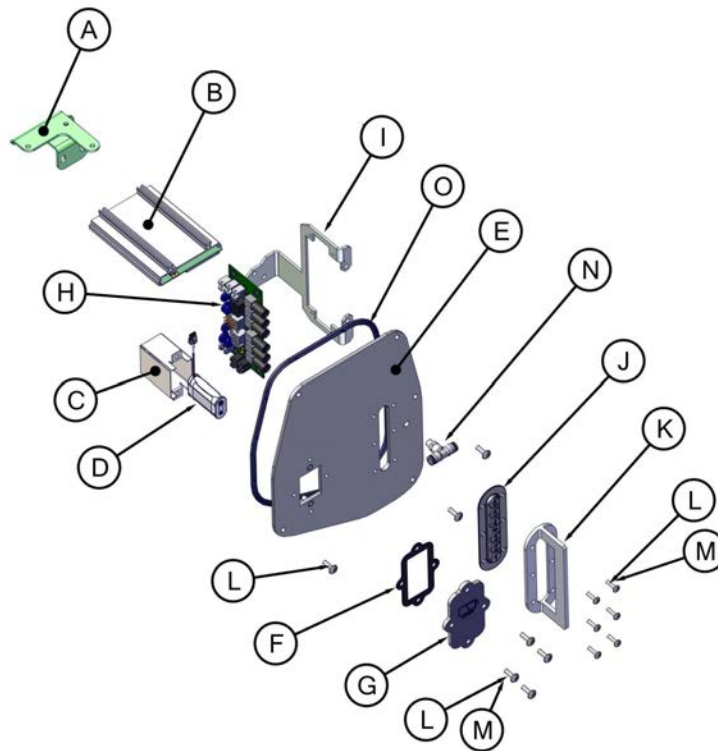
Replaced cable harness: 3HAC061214-001

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2 Spare parts - Electrical parts

Continued

SMB and brake release unit

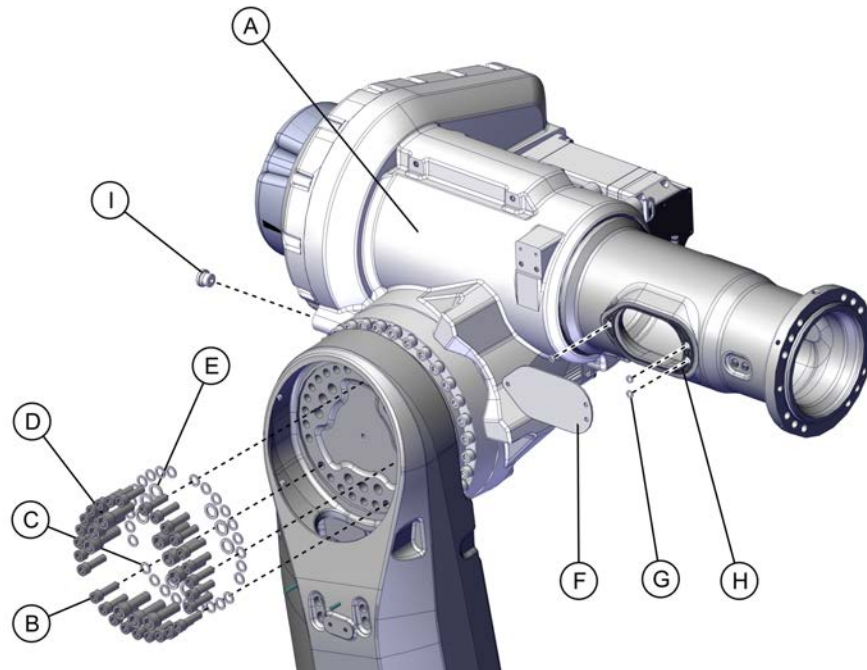


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	Spare part	Article number	Note	Level
A	Bracket	3HAC044073-001	RMU102	L2
B	DSQC 633C Measurement unit	3HAC043904-001		L2
C	Battery holder	3HAC044161-001		L2
D	Battery unit	3HAC044075-001	RMU	L2
E	SMB cover	3HAC070534-002		L2
F	Gasket Foundry Prime	3HAC044200-002		L2
G	Cover battery	3HAC070535-003		L2
H	Brake release unit, DSQC1052	3HAC065021-001		L2
I	Bracket	3HAC063398-001		L2
J	Gasket, Brake release unit	3HAC063398-002		L2
K	Button guard plate	3HAC026331-001		L2
L	Torx pan head screw	9ADA619-56	M6x16 Stainless steel A2-70 (15 pcs)	L2
M	Plain washer machining	3HAC069708-001	10 pcs	L2
N	T-fitting	3HAC067684-001	Replace if damaged.	L2
O	Gasket SMB-cover	3HAC044074-002		L2
P	Desiccant bag	3HAC080620-001	Not illustrated	L2

3 Spare parts - Upper arm (axis 3-4)

Upper arm excluding wrist



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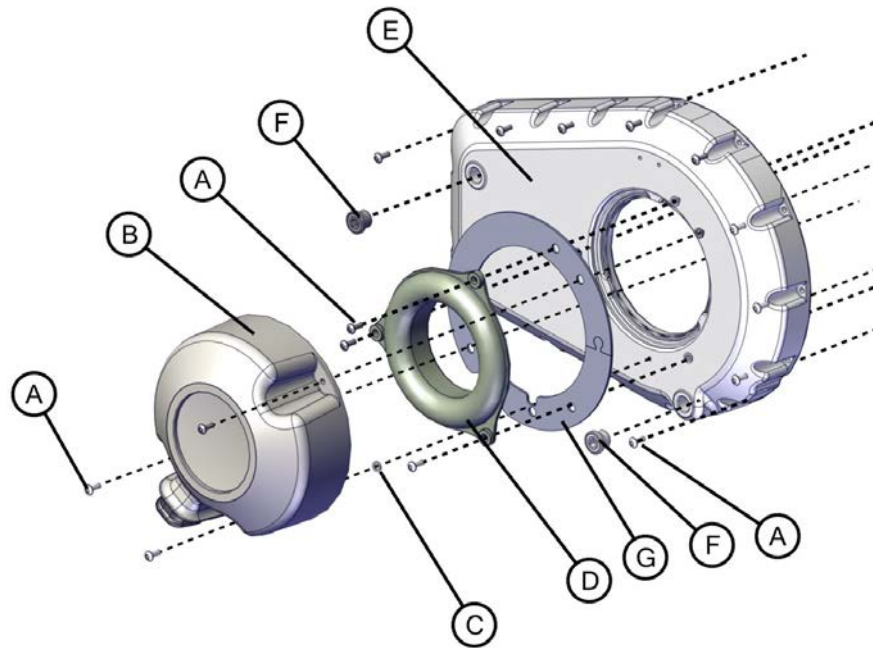
	Spare part	Article number	Note	Level
A	Upper arm excluding wrist	3HAC061005-003		L2
B	Hex socket head cap screw	3HAC060786-031	27 pcs	L2
C	Washer	3HAC060866-004	27 pcs	L2
D	Hex socket head cap screw	3HAC060786-041	9 pcs	L2
E	Washer	3HAC060866-005 (HV200)	9 pcs	L2
F	Cover	3HAC048648-001		L2
G	Washer	3HAC048646-001	(3 pcs)	L2
H	Gasket	3HAC045647-005		L2
I	Magnetic plug, G 1/2"	3HAC16721-2	Includes o-ring: 3HAC061327-059	L2

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3 Spare parts - Upper arm (axis 3-4)

Continued

Upper arm (axis 3-4) parts

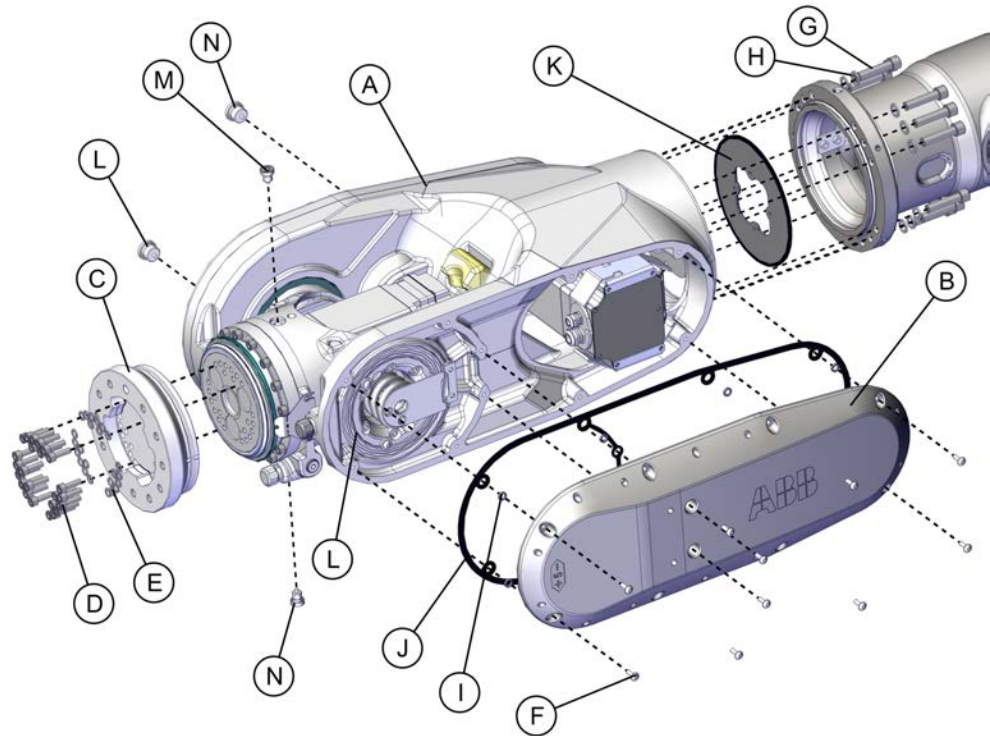


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	Spare part	Article number	Note	Level
A	Torx pan head screw	9ADA619-56	M6x16 Stainless steel A2-70 (21 pcs)	L2
B	Cover	3HAC049072-001		L2
C	Washer	3HAC048646-001	Alu (3 pcs)	L2
D	Cable guide	3HAC11771-1		L2
E	Cover with gasket	3HAC062234-003		L2
F	Magnetic plug, G 1/2"	3HAC16721-2	Includes o-ring: 3HAC061327-059	L2
G	Gasket	3HAC048609-002		L2

4 Spare parts - Wrist

Wrist



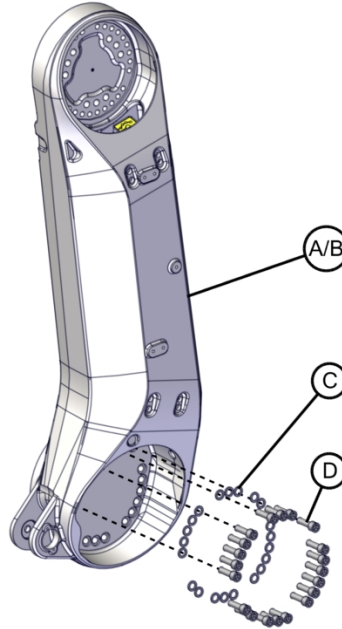
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	Spare part	Article number	Note	Level
A	Wrist	3HAC061007-003	Complete	L2
B	Harness cover axis 5	3HAC066866-002		L2
C	Turning disc RV-80N FP	3HAC062142-003		L2
D	Hex socket head cap screw	3HAC060786-010	24 pcs	L2
E	Washer	3HAC060866-001	24 pcs	L2
F	Torx pan head screw	9ADA619-56	M6x16 Stainless steel A2-70 (10 pcs)	L2
G	Hex socket head cap screw	3HAC060786-032	12 pcs	L2
H	Washer	3HAC060866-004	12 pcs	L2
I	Washer	3HAC048646-001	(10 pcs)	L2
J	Gasket	3HAC066808-001		L2
K	Gasket	3HAC076636-003		L2
L	Support shaft incl. bearing	3HAC061096-003		L2
M	Magnetic plug, G 1/2"	3HAC16721-2	Includes o-ring: 3HAC061327-059	L2
N	Magnetic plug, G 1/4"	3HAC037925-002	Includes o-ring: 3HAC061327-060	L2

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5 Spare parts - Lower arm

Lower arm



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	Spare part	Article number	Note	Level
A	Lower arm 235/2.65	3HAC071091-005		L2
B	Lower arm 205/2.8	3HAC071462-005		L2
C	Hex socket head cap screw	3HAC060786-041	21 pcs	L2
D	Washer	3HAC060866-005 (HV200)	21 pcs	L2

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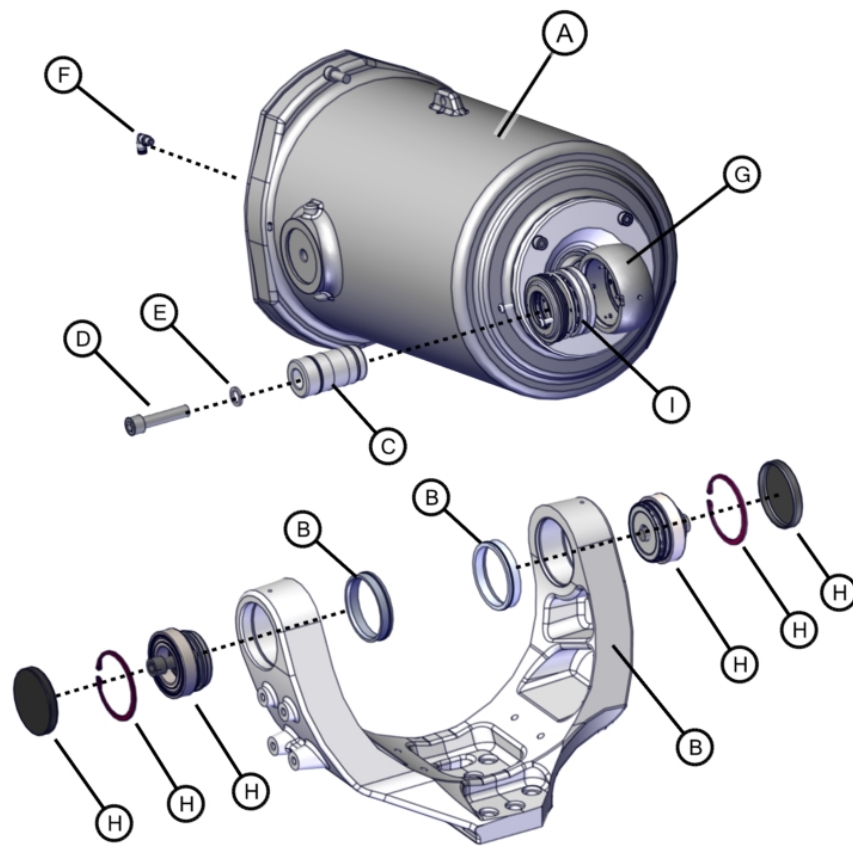
6 Spare parts - Balancing device

Balancing device

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6 Spare parts - Balancing device

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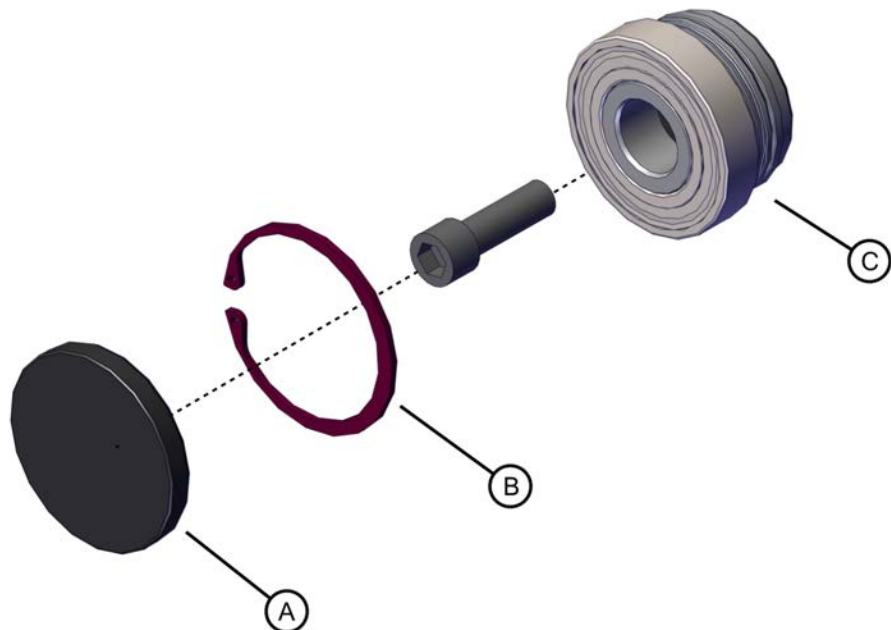
	Spare part	Article number	Note	Level
A	Balancing device	3HAC061010-002		L2
B	Cradle including glued rings	3HAC060514-003		L2
C	Shaft	3HAC044036-002		L2
D	Hex socket head cap screw	3HAC060786-043	M16x70 stainless steel (1 pcs)	L2
E	Washer	3HAC060866-003	13x17x2 stainless steel (1 pcs)	L2
F	L-fitting	3HAC061987-001	Replace if damaged.	L2
G	Maintenance set, piston rod	3HAC063340-001	See Maintenance set, piston rod on page 24 .	L2
H	Maintenance set, cradle	3HAC064403-001	The maintenance set contains all necessary parts to replace the bearings, including VK covers. 3HAA2166-36 (2 pcs). See Maintenance set, cradle, 3HAC064403-001 on page 23 .	L2

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	Spare part	Article number	Note	Level
I	Maintenance set, link ear	3HAC064119-001	The maintenance kit contains all necessary parts to replace the spherical roller bearing at the link ear, including bearing grease and Loctite. See Maintenance set, link ear, 3HAC064119-001 on page 25 .	L2

Balancing device material set

Maintenance set, cradle, 3HAC064403-001



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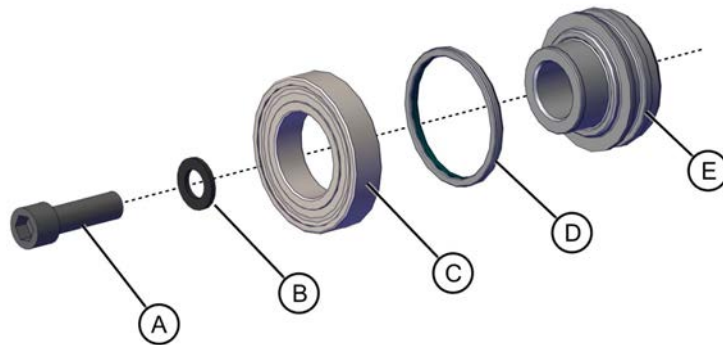
	Spare part	Article number	Note	Level
A	VK cover, 90x12	3HAA2166-36	VK covers can be ordered separately	L2
B	Retaining ring	9ABA137-33	Retaining ring can be ordered separately	L2
C	Groove ball bearing unit	3HAC062243-003	Groove ball bearing unit can be ordered separately	L2

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6 Spare parts - Balancing device

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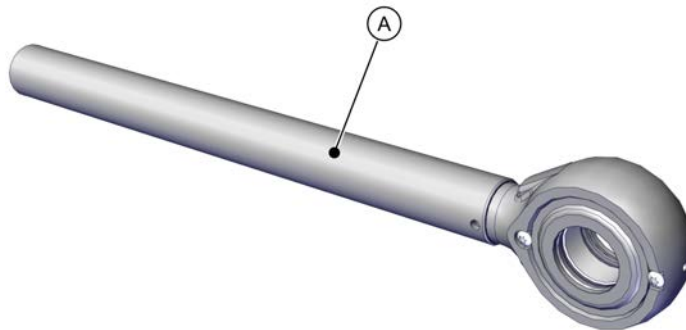
Groove ball bearing unit



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	Spare part	Article number	Note	Level
A	Hex socket head cap screw		(Included) M16x50 12.9 Gleitmo 603+Geomet 500(1 pcs)	L2
B	Washer		(Included) 17x30x3 (1 pcs)	L2
C	Groove ball bearing	3HAB3643-49		L2
D	Turcon Roto VL seal	3HAC060655-005		L2
E	Shaft end	3HAC044118-001		L2

Maintenance set, piston rod

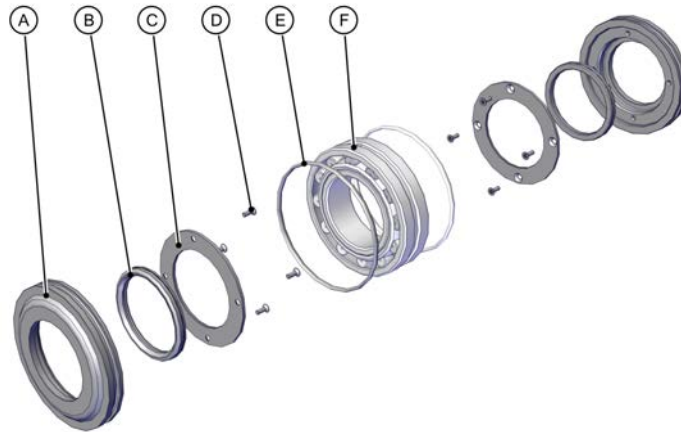


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	Spare part	Article number	Note	Level
A	Maintenance set, piston rod	3HAC063340-001	See Maintenance set, piston rod on page 24 .	L2

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Maintenance set, link ear, 3HAC064119-001



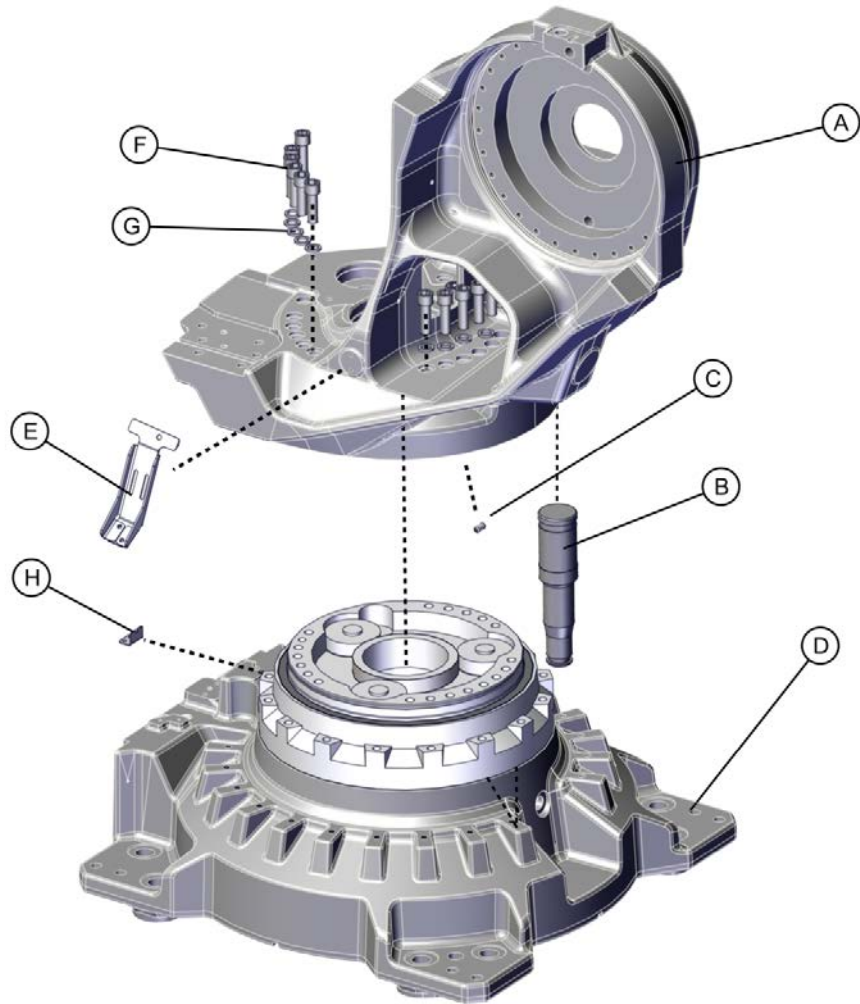
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	Spare part	Article number	Note	Level
A	End cover	3HAC068814-001	2 pcs	L2
B	Radial sealing with dustlip	3HAB3701-80	2 pcs	L2
C	Washer	3HAC068817-001		L2
D	Torx countersunk head screw	3HAC14286-3	M3x8	L2
E	O-ring	3HAC061327-104	2 pcs	L2
F	Spherical roller bearing	3HAC2167-23		L2
-	Bearing grease	3HAC042536-001		L2
-	Locking liquid	3HAC073822-001	Loctite 638, 10 ml	L2

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7 Spare parts - Frame and base

Frame and base

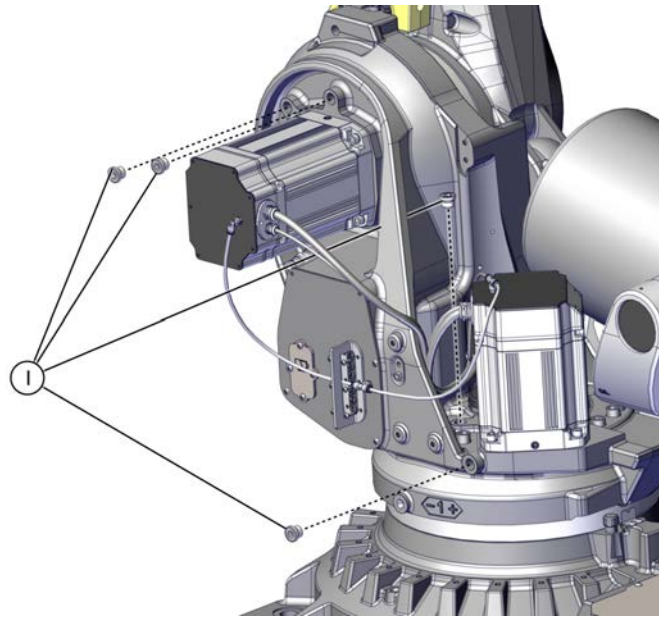


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7 Spare parts - Frame and base

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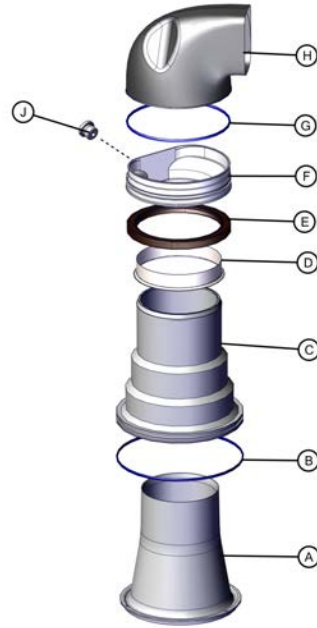


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	Spare part	Article number	Note	Level
A	Frame	3HAC071031-005		L2
B	Stop pin axis-1	3HAC024014-001		L2
C	Hex socket screw with cup	9ADJ400914P1259	(1 pcs)	L2
D	Base	3HAC071086-005		L2
E	Metal compression clamp frame	3HAC043876-001		L2
F	Hex socket head cap screw	3HAC060786-041	16 pcs	L2
G	Washer	3HAC060866-005 (HV200)	16 pcs	L2
H	Sync plate axis 1	3HAC043983-001		L2
I	Magnetic plug, G 1/2"	3HAC16721-2	Includes o-ring: 3HAC061327-059	L2

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Harness tube in frame



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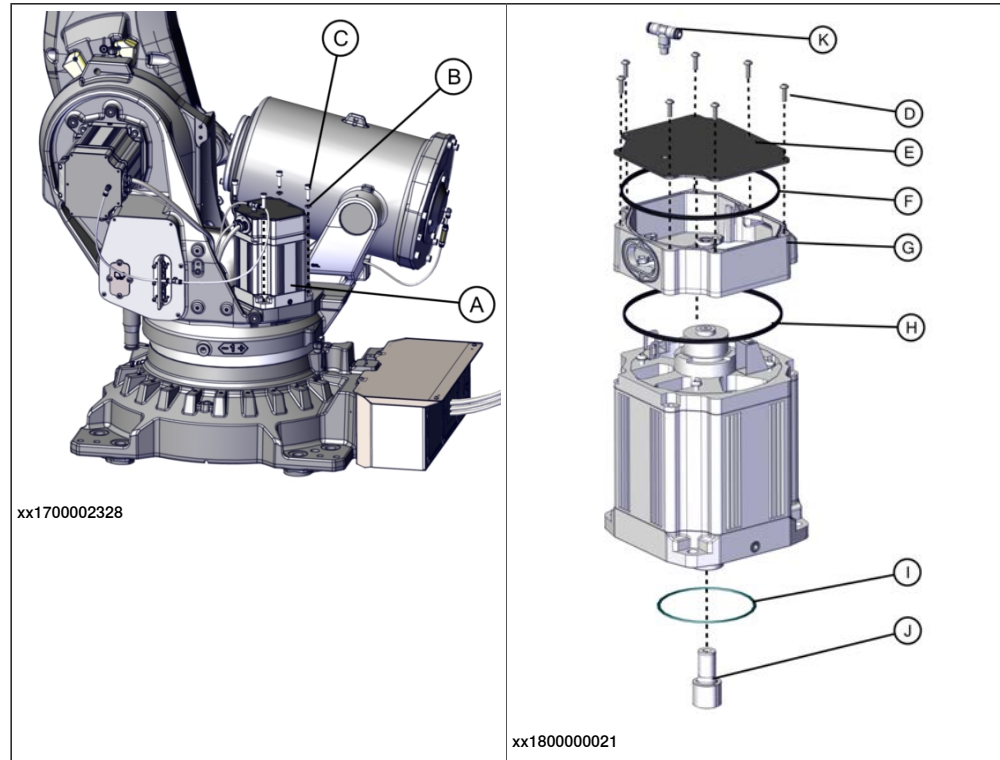
	Spare part	Article number	Note	Level
A	Protection tube	3HAC042961-001		L2
B	O-ring	3HAB3772-150		L2
C	Sealing tube	3HAC061119-001		L2
D	Sleeve for RV-320CA	3HAC037228-006		L2
E	Radial sealing with dust lip	3HAB3701-58		L2
F	Protection ring	3HAC060671-001		L2
G	O-ring	3HAB3772-58		L2
H	Cable protection	3HAC061842-001		L2
I	Hose clamp	3HAC066505-001		L2
J	Magnetic plug, G 1/2"	3HAC16721-2	Includes o-ring: 3HAC061327-059	L2

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8 Spare parts - Motors

8.1 Axis-1 motor (including pinion)

Axis-1 motor



	Spare part	Article number	Note	Level
A	Motor including pinion	3HAC061642-003		L2
B	Washer	3HAC060866-003	4 pcs	L2
C	Hex socket head cap screw	3HAC060786-020	4 pcs	L2
D	Torx pan head screw	9ADA619-44	7 pcs	L2
E	Cover, motor	3HAC029303-009		L2
F	O-ring	3HAC067762-001		L2
G	Connection box FS 180	3HAC061060-001		L2
H	O-ring	3HAC067762-001		L2
I	O-ring	3HAB3772-107		L2
J	Pinion	3HAC043071-002	This is a pressed pinion. ⁱ	L2
K	T-fitting	3HAC067684-001	Replace if damaged.	L2

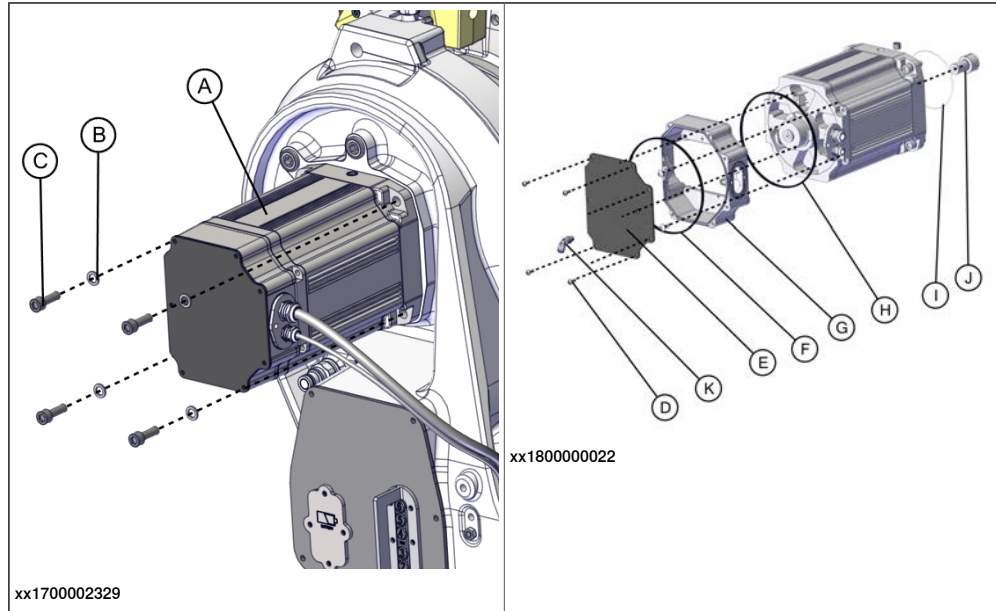
ⁱ Repair shall be performed only by authorized work shops.

8 Spare parts - Motors

8.2 Axis-2 motor (including pinion)

8.2 Axis-2 motor (including pinion)

Axis-2 motor

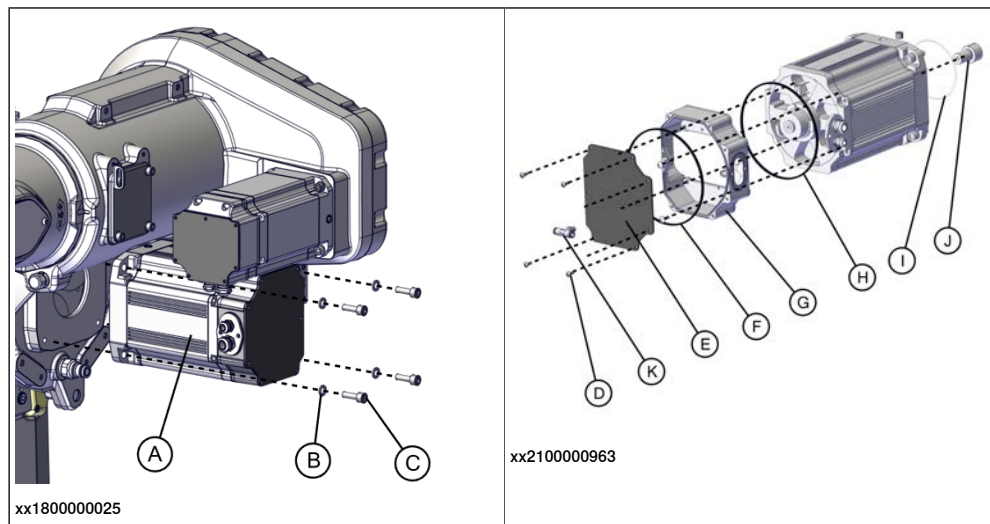


	Spare part	Article number	Note	Level
A	Motor including pinion	3HAC061643-003		L2
B	Washer	3HAC060866-003	4 pcs	L2
C	Hex socket head cap screw	3HAC060786-020	4 pcs	L2
D	Torx pan head screw	9ADA619-44	7 pcs	L2
E	Cover, motor	3HAC029303-007		L2
F	O-ring	3HAC067762-001		L2
G	Connection box FS 180	3HAC061060-001		L2
H	O-ring	3HAC067762-001		L2
I	O-ring	3HAB3772-107		L2
J	Pinion	3HAC043072-002	This is a pressed pinion. ⁱ	L2
K	L-fitting	3HAC061987-001	Replace if damaged.	L2

ⁱ Repair shall be performed only by authorized work shops.

8.3 Axis-3 motor (including pinion)

Axis-3 motor



	Spare part	Article number	Note	Level
A	Motor including pinion	3HAC061644-003		L2
B	Washer	3HAC060866-003	4 pcs	L2
C	Hex socket head cap screw	3HAC060786-020	4 pcs	L2
D	Torx pan head screw	9ADA619-44	7 pcs	L2
E	Cover, motor	3HAC029303-007		L2
F	O-ring	3HAC067762-001		L2
G	Connection box FS 180	3HAC061060-001		L2
H	O-ring	3HAC067762-001		L2
I	O-ring	3HAB3772-107		L2
J	Pinion	3HAC043072-002	This is a pressed pinion. ⁱ	L2
K	T-fitting	3HAC067684-001	Replace if damaged.	L2

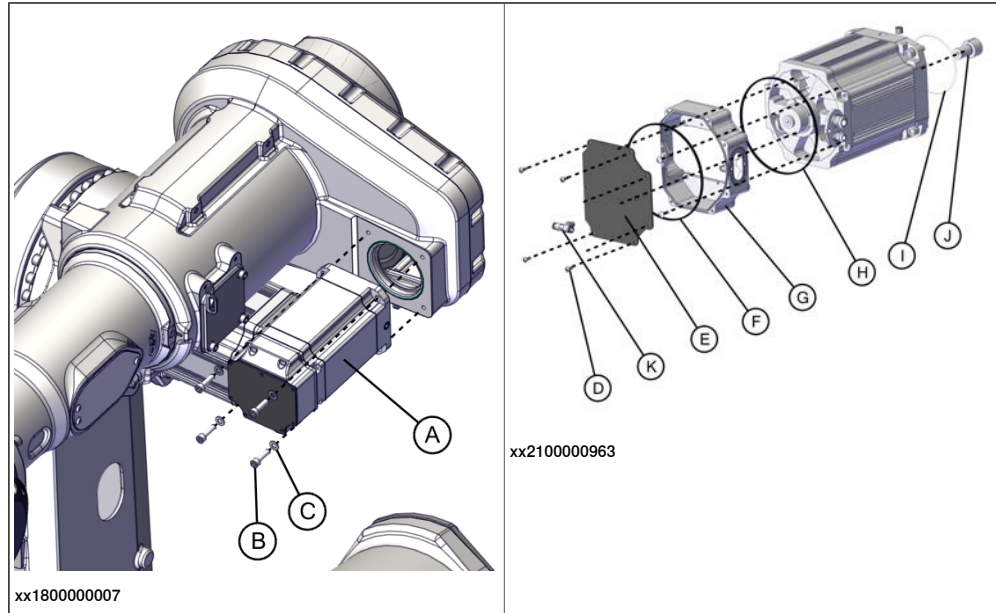
ⁱ Repair shall be performed only by authorized work shops.

8 Spare parts - Motors

8.4 Axis-4 motor (including pinion)

8.4 Axis-4 motor (including pinion)

Axis-4 motor

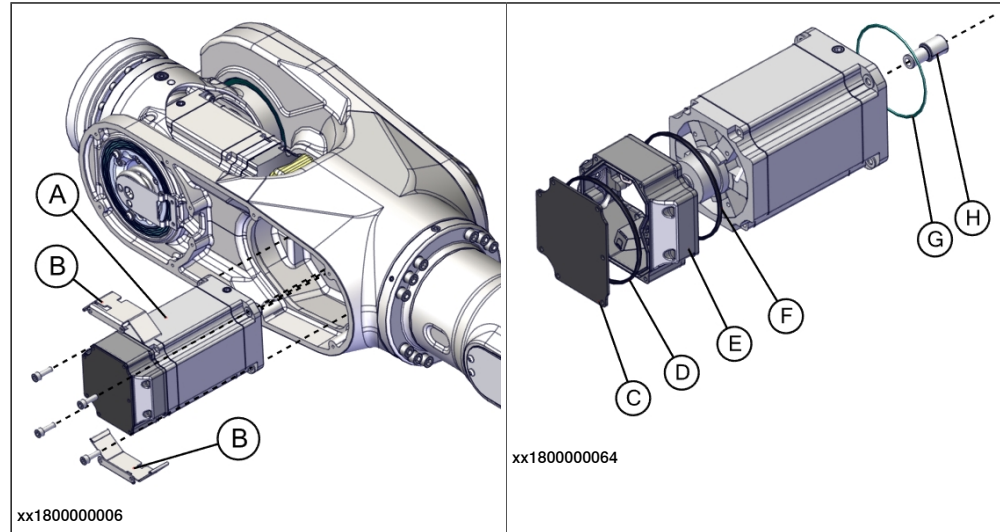


	Spare part	Article number	Note	Level
A	Motor including pinion	3HAC061645-003		L2
B	Hex socket head cap screw	3HAC060786-011	4 pcs	L2
C	Washer	3HAC060866-002	4 pcs	L2
D	Torx pan head screw	9ADA619-44	7 pcs	L2
E	Cover, motor	3HAC029302-009		L2
F	O-ring	3HAC067744-001		L2
G	Connection box FS 130	3HAC061059-001		L2
H	O-ring	3HAC067744-001		L2
I	O-ring	3HAB3772-107		L2
J	Pinion	3HAC041348-001	This is a pressed pinion. ⁱ	L2
K	T-fitting	3HAC067684-001	Replace if damaged.	L2

ⁱ Repair shall be performed only by authorized work shops.

8.5 Axis-5 motor (including pinion)

Axis-5 motor



	Spare part	Article number	Note	Level
A	Motor including pinion	3HAC063563-003		L2
B	Heat protection plate	3HAC052332-001		L2
C	Cover, motor	3HAC029302-001		L2
D	O-ring	3HAC067744-001		L2
E	Connection box FS 130	3HAC054659-001		L2
F	O-ring	3HAC067744-001		L2
G	O-ring	3HAB3772-107		L2
H	Pinion	3HAC041348-001	This is a pressed pinion. ⁱ	L2

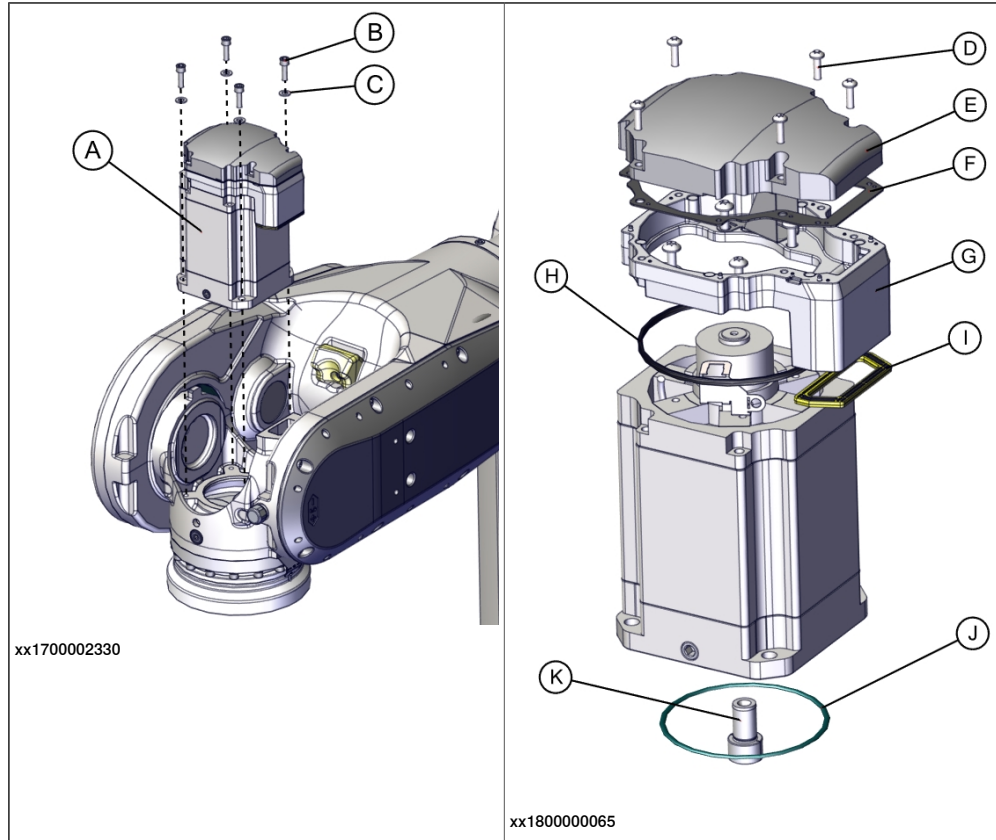
ⁱ Repair shall be performed only by authorized work shops.

8 Spare parts - Motors

8.6 Axis-6 motor (including pinion)

8.6 Axis-6 motor (including pinion)

Axis-6 motor



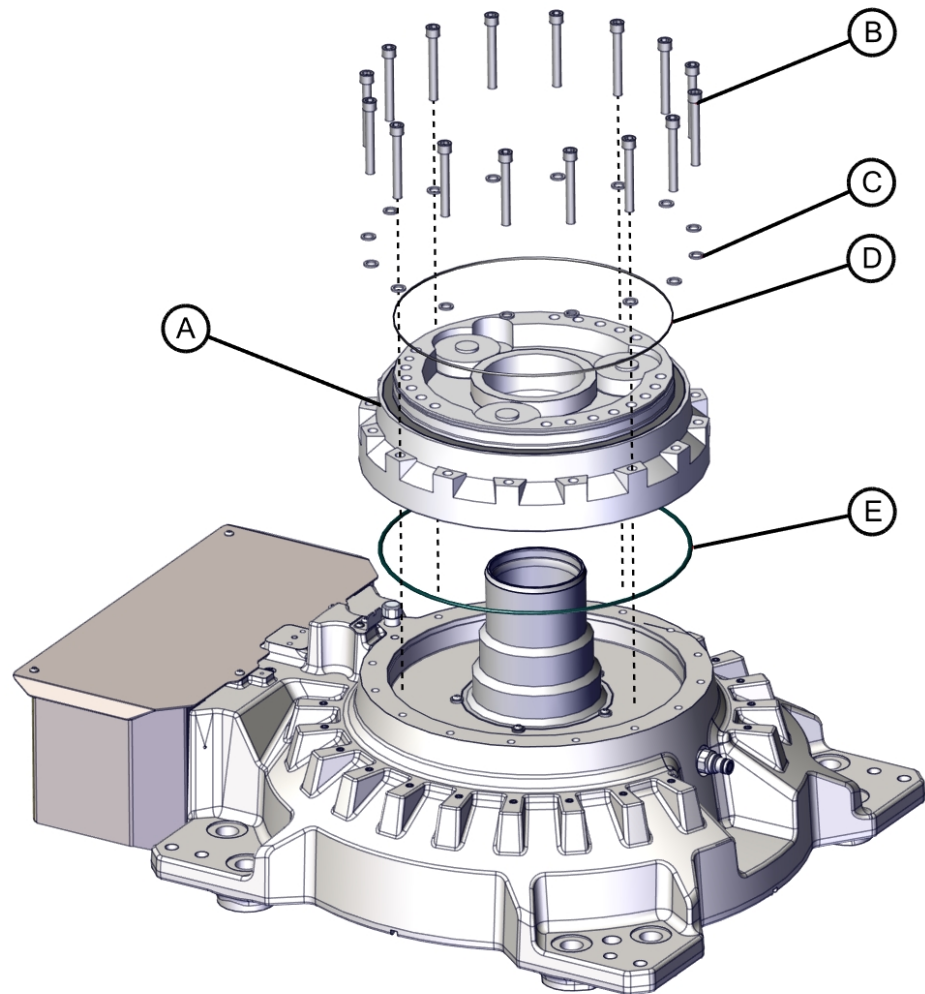
	Spare part	Article number	Note	Level
A	Motor including pinion	3HAC061646-003		L2
B	Hex socket head cap screw	3HAC060786-010	4 pcs	L2
C	Washer	3HAC060866-001	4 pcs	L2
D	Torx pan head screw	9ADA619-45	5 pcs	L2
E	Cover, motor	3HAC061062-003		L2
F	Gasket	3HAC033489-002		L2
G	Connection box	3HAC061061-001		L2
H	O-ring	3HAC067744-001		L2
I	Gasket	3HAC048560-001		L2
J	O-ring	3HAB3772-107		L2
K	Pinion	3HAC043074-002	This is a pressed pinion. ⁱ	L2

ⁱ Repair shall be performed only by authorized work shops.

9 Spare parts - Gearboxes

9.1 Gearbox axis-1

Gearbox



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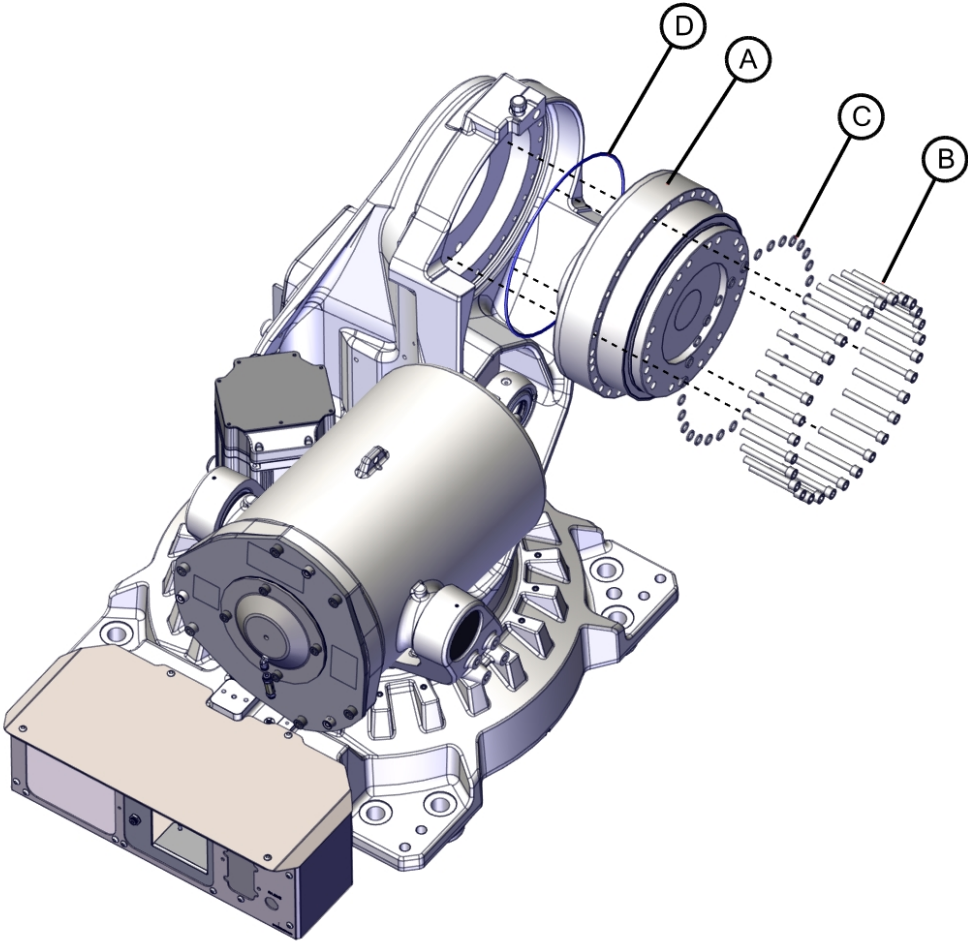
	Spare part	Article number	Note	Level
A	Gear RV-320CA-193.84	3HAC060247-002		L2
B	Hex socket head cap screw	3HAC060786-036	16 pcs	L2
C	Washer	3HAC060866-004	16 pcs	L2
D	O-ring	3HAB3772-164		L2
E	O-ring	3HAC061327-002		L2

9 Spare parts - Gearboxes

9.2 Gearbox axis-2

9.2 Gearbox axis-2

Gearbox

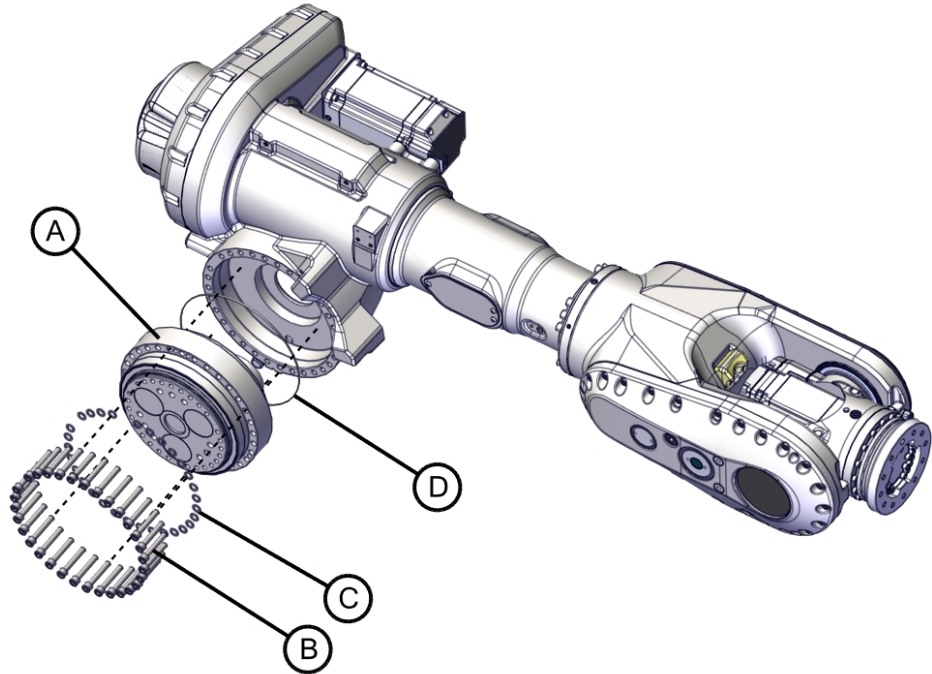


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	Spare part	Article number	Note	Level
A	Gear RV-550N-252.33	3HAC060248-002		L2
B	Hex socket head cap screw	3HAC060786-036	30 pcs	L2
C	Washer	3HAC060866-004	30 pcs	L2
D	O-ring	3HAB3772-48		L2

9.3 Gearbox axis-3

Gearbox



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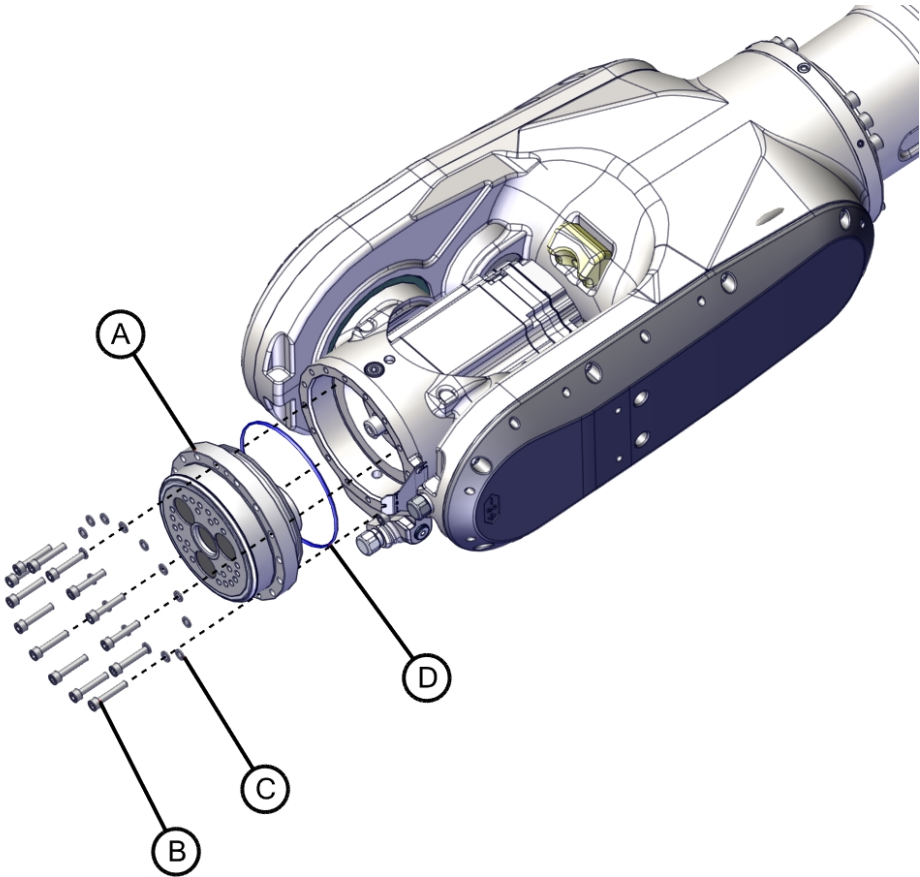
	Spare part	Article number	Note	Level
A	Gear RV-500N	3HAC060249-002		L2
B	Hex socket head cap screw	3HAC060786-034	31 pcs	L2
C	Washer	3HAC060866-004	31 pcs	L2
D	O-ring	3HAB3772-150		L2

9 Spare parts - Gearboxes

9.4 Gearbox axis-6

9.4 Gearbox axis-6

Gearbox

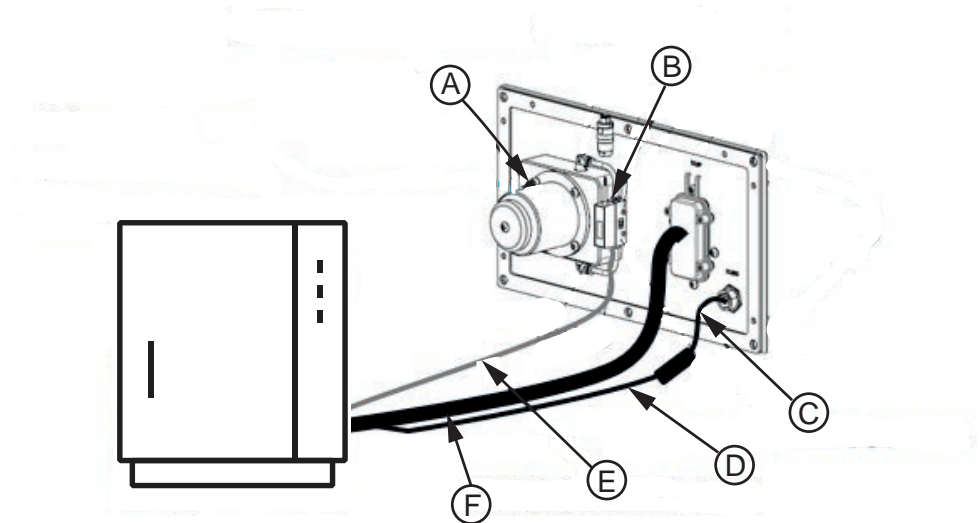


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	Spare part	Article number	Note	Level
A	Gear RV-80N-129	3HAC063458-003		L2
B	Hex socket head cap screw	3HAC060786-013	16 pcs	L2
C	Washer	3HAC060866-001	16 pcs	L2
D	O-ring	3HAB3772-58		L2

10 Spare parts - Overpressure unit/Interface plate

Overpressure unit



xx1800002569

	Spare part	Article number	Note	Level
A	Overpressure unit	3HAC067922-001		L2
B	Flow sensor	3HAC061989-001		L2
C	Adapter cable, signal	3HAC066535-001	Used between the interface plate and the robot signal cable (to the controller). Sealed signal cable, sealed (L=0.3 m)	L2
D	Robot cable, signal		Available in different lengths.	L2
E	Flow sensor cable	3HAC068301-001		L2
F	Robot cable, power		3HAC063487 3HAC063488 3HAC063489	L2

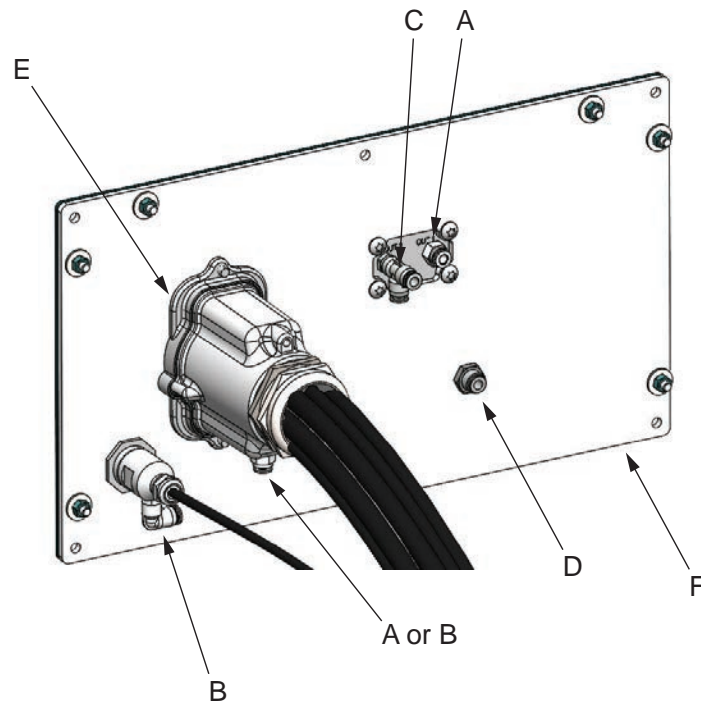
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10 Spare parts - Overpressure unit/Interface plate

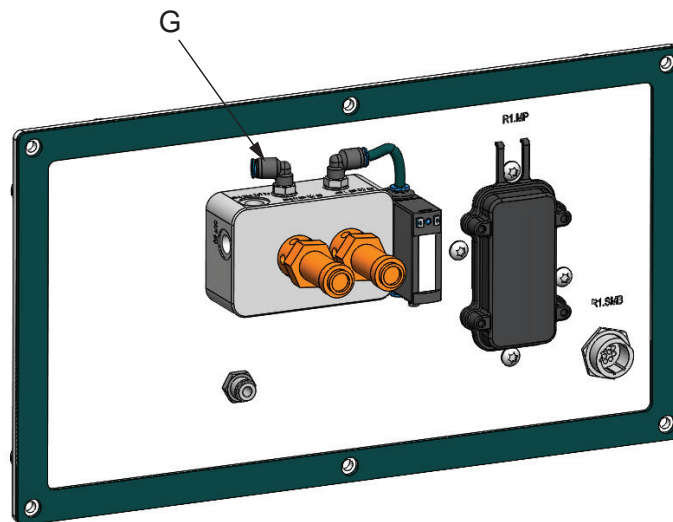
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Air hose and connectors

Design after November 2024



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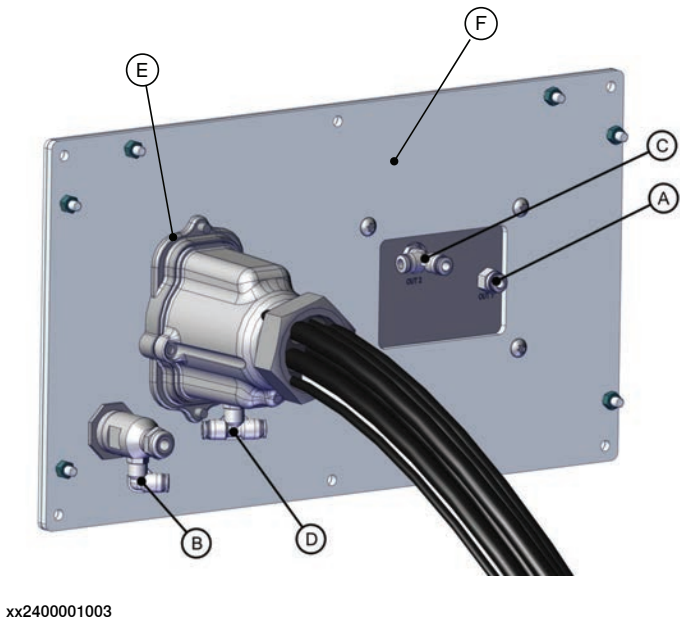
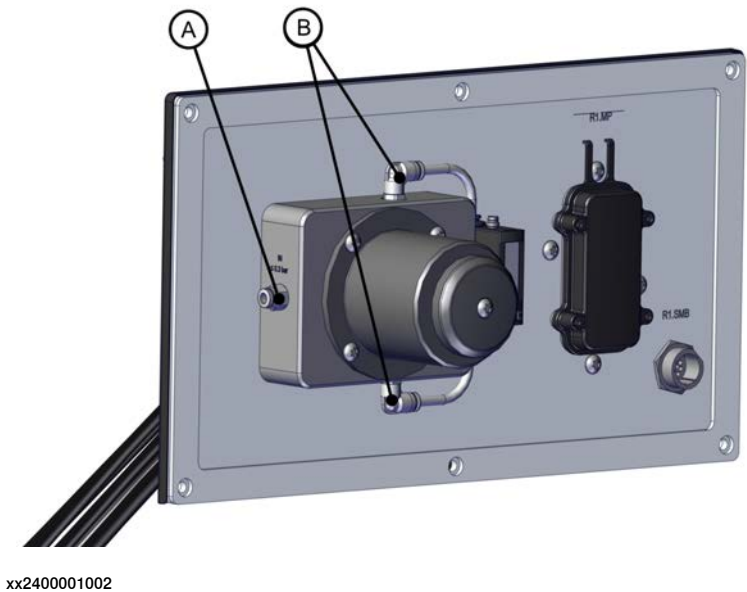
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	Spare part	Article number	Note	Level
A	Straight fitting	3HAC061985-001		L2
B	L-fitting	3HAC061987-001		L2
C	L-fitting (T-shape)	3HAC092757-001		L2
D	Bulk head fitting	3HAC094178-001	Diameter 6 mm	L2

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	Spare part	Article number	Note	Level
E	Adapter	3HAC11774-3	At connector R1.MP Includes o-rings 3HAC061327-080	L2
F	Interface plate	3HAC090895-001	Unique for overpressure unit <i>after</i> November 2024.	L2
G	L-fitting	3HAC090790-001		L2
N/A	Pneumatic hose, ø6 mm	3HAC062050-005	Not visible in illustrations	L2

Design before November 2024



	Spare part	Article number	Note	Level
A	Straight fitting	3HAC061985-001		L2

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10 Spare parts - Overpressure unit/Interface plate

Continued

	Spare part	Article number	Note	Level
B	L-fitting	3HAC061987-001		L2
C	L-fitting (T-shape)	3HAC077662-001		L2
D	T-fitting	3HAC067684-001		L2
E	Adapter	3HAC11774-3	At connector R1.MP Includes o-rings 3HAC061327-080	L2
F	Interface plate	3HAC061246-001	Unique for overpressure unit <i>before</i> November 2024.	L2
N/A	Pneumatic hose, ø6 mm	3HAC062050-005	Not visible in illustrations	L2

11 Spare parts - Calibration items

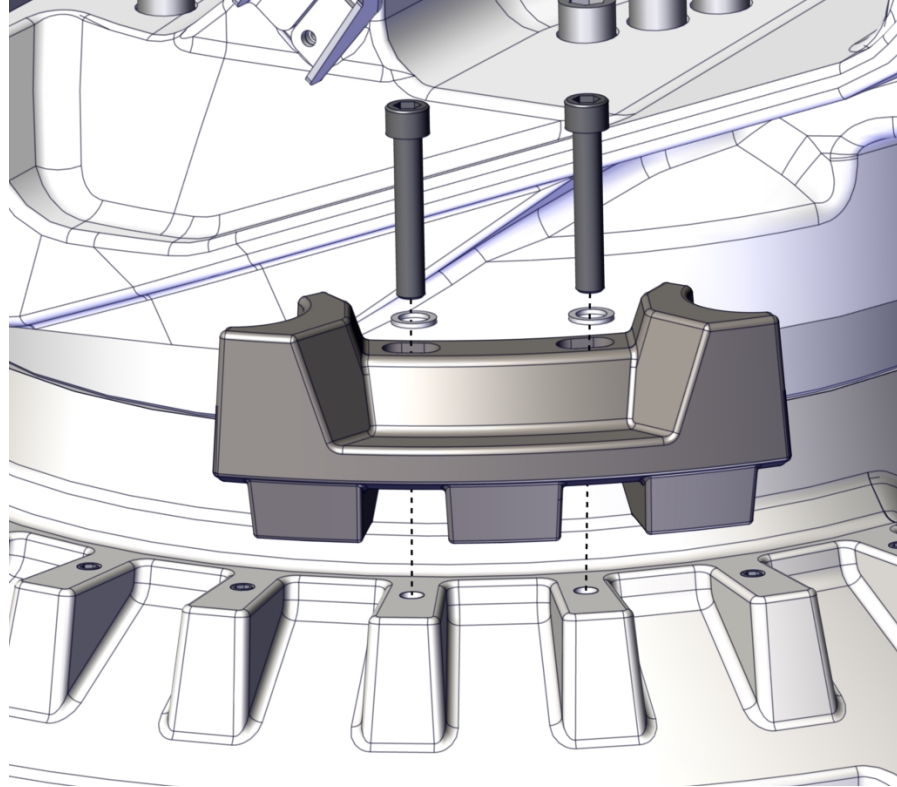
Calibration items

Spare part	Article number	Note	Level
Protection cover and plug set	3HAC064875-001	Contains replacement calibration pin covers and protective plugs for the bushing.	L2

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12 Spare parts - Options

Mechanical stop

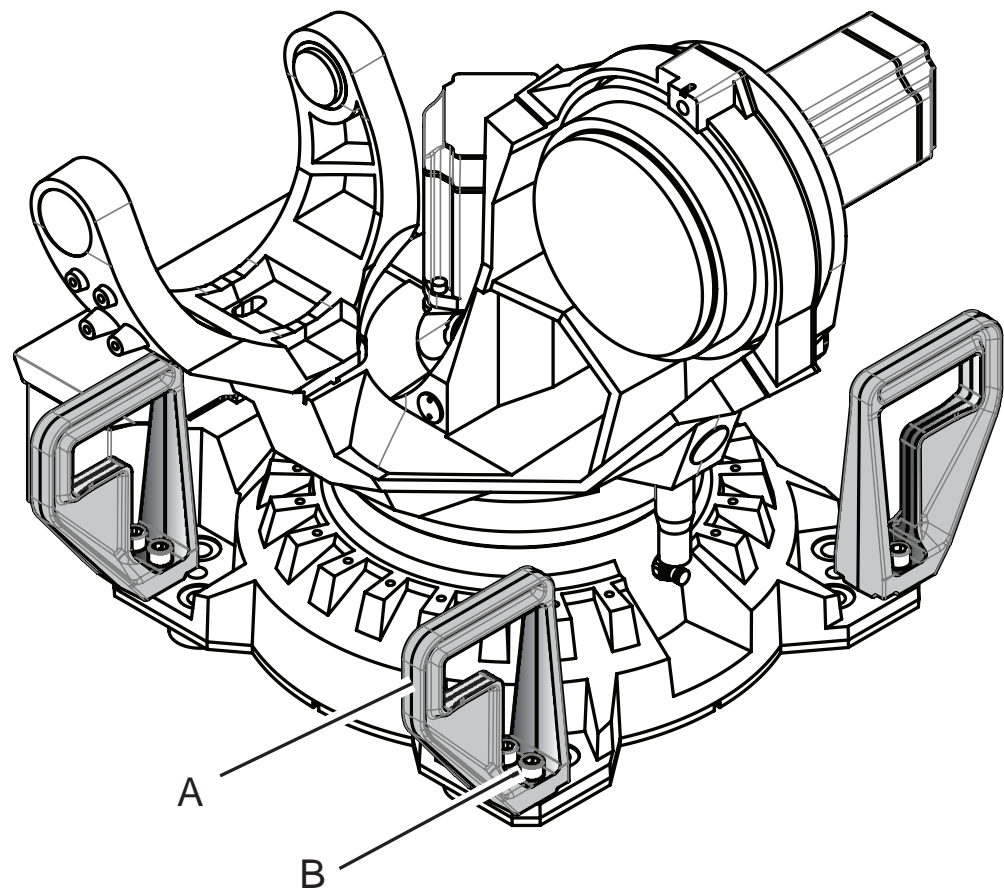


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	Spare part	Article number	Note	Level
A	Movable mechanical stop set axis 1	3HAC064612-001	Includes screws, washers and documentation	L2
	Hex socket head cap screw (4 pcs)		M12x70 stainless steel	L2
	Washer (4 pcs)		13x19x2 coated stainless steel	L2
	Mechanical stop (2 pcs)			L2

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Fork lift accessory



xx1300001602

	Spare part	Article number	Note	Level
A	Fork lift accessory set	3HAC047054-003	Contains fork lift pockets and all required hardware for installation. User instructions are enclosed with the tool, see Directions for use - Fork lift accessory for IRB 6700.	L2

13 Service and wear parts

13.1 Service parts

List of service parts

This table specifies required service parts for installation and service. Detailed information about usage of service parts is found in the *Product manual - IRB 6790 Foundry Prime* under the headings consumables.

Description	Spare part number	Note
Rust preventive	3HAC034903-001	Mercasol 3110 Waxcoat. Recommended drying time is 24h.
Locking liquid	-	Loctite 2400 (or equivalent Loctite 243)
Activator	3HAC074342-001	Loctite 7091
Flange sealant for conical fittings	-	Loctite 5400 (or equivalent Loctite 577)
Flange sealant	-	Loctite 574 (or equivalent)
Grease	3HAA1001-294	Tribol GR 100-0 PD
Grease	3HAC042536-001	Shell Gadus S2
O-ring	3HAC067762-001	Used on axis-1 motor cover
O-ring	3HAC067762-001	Used on axis-2 motor cover
O-ring	3HAC067762-001	Used on axis-3 motor cover
O-ring	3HAC067744-001	Used on axis-4 motor cover
O-ring	3HAC067744-001	Used on axis-5 motor cover
O-ring	3HAC067744-001	Used on axis-6 motor cover
O-ring	3HAB3772-107	Used on axis-1 motor cover Used on axis-2 motor cover Used on axis-3 motor cover Used on axis-4 motor cover Used on axis-6 motor cover
O-ring	3HAB3772-58	Used on axis-1 motor cover Used on axis-2 motor cover Used on axis-6 motor cover
O-ring	3HAC061327-002	
O-ring	3HAC054692-002	
O-ring	3HAB3772-164	
VK cover, 90x12	3HAA2166-36	VK covers can be ordered separately
Gasket	3HAC033489-002	Used on axis-6 motor cover.
O-ring, G 1/2"	3HAC061327-059	Used on oil plug on axes 1, 2, 3, 4 and 5.
O-ring, G 1/4"	3HAC061327-060	Used on oil plug on axis 6.

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13 Service and wear parts

13.1 Service parts

Continued

Description	Spare part number	Note
Velcro strap	3HAC12625-1	

13.2 Wear parts

List of wear parts

Expected component life of following wear parts are specified in *Product manual - IRB 6790 Foundry Prime*.

Description	Article part number	Note
Desiccant bag	3HAC080620-001	Not illustrated
Battery unit	3HAC044075-001	RMU

13 Service and wear parts

13.3 Consumables

13.3 Consumables

List of consumables

This table specifies required consumables for installation and service. Detailed information about usage of consumables is found in *Product manual - IRB 6790 Foundry Prime*.

Description	Spare part number	Note
Lubricating oil for gearboxes		See <i>Technical reference manual - Lubrication in gearboxes</i> .
Touch up paint kit		3HAC035355-001

**ABB AB****Robotics & Discrete Automation**

S-721 68 VÄSTERÅS, Sweden

Telephone +46 10-732 50 00

ABB AS**Robotics & Discrete Automation**

Nordlysvegen 7, N-4340 BRYNE, Norway

Box 265, N-4349 BRYNE, Norway

Telephone: +47 22 87 2000

ABB Engineering (Shanghai) Ltd.

Robotics & Discrete Automation

No. 4528 Kangxin Highway

PuDong New District

SHANGHAI 201315, China

Telephone: +86 21 6105 6666

ABB Inc.**Robotics & Discrete Automation**

1250 Brown Road

Auburn Hills, MI 48326

USA

Telephone: +1 248 391 9000

abb.com/robotics